

12 Point Flare Nut U.S. Standard

“B”

Opening Size	Part No.	Maximum Torque Load		
		in.-lb.	ft.-lb.	Nm
1/2	LF 164	200	17	23
9/16	LF 184	275	23	31
5/8	LF 204	325	27	37
11/16	LF 224	396	33	45
3/4	LF 244	500	42	56
7/8	LF 284	800	67	90
1	LF 324	1000	83	113
1 1/8	LF 364	1000	83	113

RS 124

Ratcheting Square Drive “B”

Drive Size	Part No.	Maximum Torque Load		
		in.-lb.	ft.-lb.	Nm
3/8	RS 124	1199.25	99.94	135.6
1/2	RS 164	1992.0	166.0	225.0

Ratchet Repair Kits

Part No.	Repair Kit
RS124	T702KR
RS164	T153KR

SAE Size Sockets

Part No.	Square Drive (in.)	Hex Opening (in.)
3108	3/8	1/4
3110	3/8	5/16
3112	3/8	3/8
3114	3/8	7/16
3116	3/8	1/2
3118	3/8	9/16
3120	3/8	5/8
5110	1/2	5/16
5112	1/2	3/8
5114	1/2	7/16
5116	1/2	1/2
5118	1/2	9/16
5120	1/2	5/8
5122	1/2	11/16
5124	1/2	3/4
7120	3/4	5/8
7124	3/4	3/4
7128	3/4	7/8
7130	3/4	15/16
7132	3/4	1

Open End U.S. Standard “B”

Opening Size	Part No.	Maximum Torque Load		
		in.-lb.	ft.-lb.	Nm
1/2	OP 164	550	46	62
9/16	OP 184	770	64	87
5/8	OP 204	1100	92	124
11/16	OP 224	1375	115	155
3/4	OP 244	1650	138	186
13/16	OP 264	2100	175	237
7/8	OP 284	2100	175	237
15/16	OP 304	2100	175	237
1	OP 324	2100	175	237
1 1/16	OP 344	2100	175	237
1 1/8	OP 364	2100	175	237
1 3/16	OP 384	2100	175	237
1 1/4	OP 404	2100	175	237

Open End Metric “B”

Opening Size	Part No.	Maximum Torque Load		
		in.-lb.	ft.-lb.	Nm
12mm	MO 124	434	36	49
13mm	MO 134	549	46	62
14mm	MO 144	761	63	86
15mm	MO 154	920	77	104
16mm	MO 164	1097	92	124
17mm	MO 174	1230	103	139
18mm	MO 184	1372	114	155
19mm	MO 194	1646	137	186
20mm	MO 204	1921	160	217
22mm	MO 224	2100	175	237
36mm	MO 364	2100	175	237

Metric Size Sockets

Part No.	Square Drive (in.)	Hex Opening (mm)
10mm13	3/8	10mm
11mm13	3/8	11mm
12mm13	3/8	12mm
13mm13	3/8	13mm
14mm13	3/8	14mm
15mm13	3/8	15mm
16mm13	3/8	16mm
13mm15	1/2	13mm
14mm15	1/2	14mm
15mm15	1/2	15mm
16mm15	1/2	16mm
17mm15	1/2	17mm
18mm15	1/2	18mm
19mm15	1/2	19mm
20mm15	1/2	20mm
21mm15	1/2	21mm
19mm17	3/4	19mm
21mm17	3/4	21mm
22mm17	3/4	22mm
14mm17	3/4	24mm
30mm17	3/4	30mm

12 Point Box U.S. Standard “B”

Opening Size	Part No.	Maximum Torque Load		
		in.-lb.	ft.-lb.	Nm
1/2	LB 164	550	46	62
9/16	LB 184	770	64	87
5/8	LB 204	1100	92	124
11/16	LB 224	1375	115	155
3/4	LB 244	1650	138	186
13/16	LB 264	2100	175	237
7/8	LB 284	2100	175	237
15/16	LB 304	2100	175	237
1	LB 324	2100	175	237
1 1/16	LB 344	2100	175	237
1 1/8	LB 364	2100	175	237

12 Point Box Metric “B”

Opening Size	Part No.	Maximum Torque Load		
		in.-lb.	ft.-lb.	Nm
12mm	MB 124	434	36	49
13mm	MB 134	549	46	62
14mm	MB 144	761	63	86
15mm	MB 154	920	77	104
16mm	MB 164	1097	92	124
17mm	MB 174	1230	103	139
18mm	MB 184	1372	114	155
19mm	MB 194	1646	137	186
20mm	MB 204	1921	160	217
22mm	MB 224	2100	175	237

Bit Holders

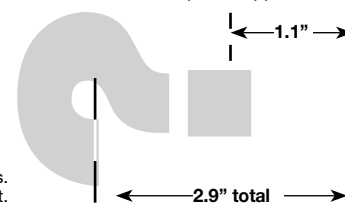
Part No.	Square Drive (in.)	Female Hex (in.)
825	1/4	1/4
M-825	1/4	1/4 Magnetic
838	3/8	1/4
M-838	3/8	1/4 Magnetic
858	1/2	1/4
M-858	1/2	1/4 Magnetic

Adapters

Part No.	Female Square Drive (in.)	Male Square Drive (in.)
EX-254	3/8	1/4
EX-503	3/8	1/2
EX-375	1/2	3/8
EX-623	1/2	5/8
EX-751	1/2	3/4

Head Adapter “B” 28523

Weld custom heads to adapters to couple with “B” handles to meet specific applications.



NOTES: 1. “A” series drive heads are not interchangeable with “B” series heads.

2. Utica torque heads when used with Utica torque wrenches, meet the accuracy statements for Utica wrenches. We cannot guarantee accuracy when other manufacturers heads or wrenches are interchanged with a Utica part.